



## Microelectronic stainless steel gauge pressure sensors MDX Series

- ▶ **Resolution 0,01 %**
- ▶ **Operating pressure range  
from 0-2,5 to 0-60 MPa**
- ▶ **Operating temperature range  
from -45 to +200 °C**
- ▶ **Electrical insulation  
strength – 500 V**
- ▶ **Titanium body**



### Applications

- **Industrial automatics**
  - **Oil and gas industry**
  - **Hydraulics/Pneumatic**
  - **Pumping stations/ Compressors**
  - **Heat metering**
- **The sensors are intended for proportional conversion of pressure into electric signal.**

### New solutions in pressure measurement – “Silicon-on-Sapphire” Technology

- ∨ Sensitive element of pressure sensors is a two-layer sapphire-titanium diaphragm with monocrystal silicon resistance strain gauges.
- ∨ Monocrystal sapphire diaphragm is a perfect elastic element that due to connection with titanium acquires the best quality as to the deformation level, and preserves its elastic properties up to +400°C.
- ∨ Monocrystal silicon resistance strain gauges are automatically connected with sapphire (heteroepitaxy method) and provide almost no hysteresis or fatigue effects.
- ∨ Exceptional insulating properties and radiation resistance of sapphire enable to use the sensitive element within temperature range from -200 to +350°C under the effect of high electromagnetic interferences and radiation.
- ∨ Strain gauges elements are manufactured in groups by solid-state micro-electronic methods and provide high quality and good repeatability of the output parameters.

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# Datasheet

## 1 Nominal, overload and burst pressure

Designation	Nominal pressure, MPa	Overload pressure, MPa	Burst pressure, MPa
MDX 2,5...	0...2,5	-0,1...5	7,5
MDX 4...	0...4	-0,1...8	12
MDX 6...	0...6	-0,1...12	18
MDX 10...	0...10	-0,1...20	30
MDX 16...	0...16	-0,1...32	48
MDX 25...	0...25	-0,1...50	75
MDX 40...	0...40	-0,1...80	120
MDX 60...	0...60	-0,1...120	180

## 2 Temperature ranges

### 2.1 Operating temperature range

- 2.1.1 Version 1 ..... from - 45 to + 125°C
- 2.1.2 Version 2 ..... from - 45 to + 155°C
- 2.1.3 Version 3 ..... from - 45 to + 200°C

### 2.2 Limiting temperature range

- 2.2.1 Version 1 ..... from - 60 to + 130°C
- 2.2.2 Version 2 ..... from - 60 to + 160°C
- 2.2.3 Version 3 ..... from - 60 to + 205°C

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### 3 Accuracy parameters

3.1 Resolution, % FS	0,01
3.2 Non-linearity, % FS	±0,2
3.3 Variation, % FS	0,1
3.4 Output signal repeatability, % FS	±0,1
3.5 Output signal error caused by the influence of overload pressure, % FS	
for zero output signal	±0,2
for output signal range	±0,05
3.6 Additional ambient temperature error, % FS/1°C	
3.6.1 For zero output signal	
3.6.1.1 V type	±0,05
For MDX 2,5	±0,08
3.6.1.2 C type	0,03±0,05
For MDX 2,5	±0,08
3.6.2 For output signal range	
operating temperature range from -45 to +125 °C	±0,05
operating temperature range from +125 to +200 °C	-0,05±0,025
3.7 Additional vibration error of the output signal, % FS	±0,05

### 4 Electrical characteristics

4.1 Output signal at room temperature, mV	
4.1.1 Zero output signal	±10
4.1.2 Output signal range (FS)	150±50
For MDX 2,5	100±35
4.2 Strain gauge bridge resistance at room temperature, kOhm	3,40-4,85
4.3 Temperature resistance coefficient of the strain gauge bridge, K <sup>-1</sup>	
4.3.1 V type	(1,75±0,1)·10 <sup>-3</sup>
4.3.2 C type	(1,2±0,2)·10 <sup>-3</sup>
4.4 Insulation resistance, MOhm	
at room temperature	100
at the upper ambient temperature value	20
4.5 Electrical insulation strength (AC voltage), V	500
4.6 Power supply	
4.6.1 V type - stabilized DC voltage, V	1-10
4.6.2 C type - stabilized DC, mA	0,2-2
Output signal is rated by the voltage 10 V and by the current 1,5 mA.	

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## 5 Mechanical characteristics

### 5.1 Vibration resistance (sinusoidal vibration):

Frequency range, Hz ..... from 10 to 2000

Acceleration amplitude,  $m/s^2$  ..... 500

### 5.2 Shock resistance (multiple mechanical shocks):

Shock acceleration peak,  $m/s^2$  ..... 1000

Shock pulse width, ms ..... 2

5.3 Torque effect while installation should not be higher,  $N\cdot m$  ..... 30-40

## 6 Operating conditions

6.1 IP level ..... IP40

6.2 Sensor body and pressure diaphragm are made of stainless steel.

6.3 Pressure media - gases, vapor, liquid, which are neutral to stainless steel.

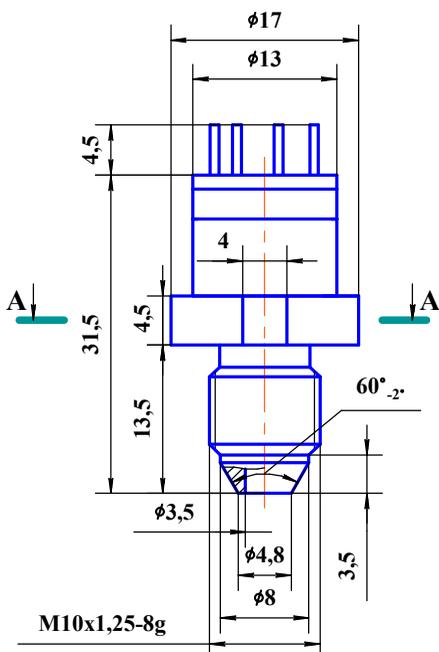
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## 7 Overall and mounting dimensions

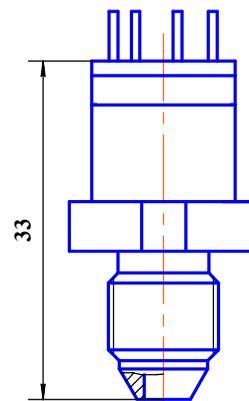
### 7.1 Version with pins

MDX 2,5(4...10)-...-P

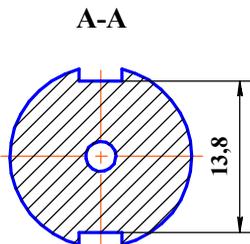


Drawing 1

MDX 16(25...60)-...-P

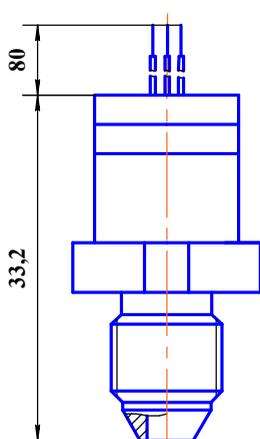


Drawing 2



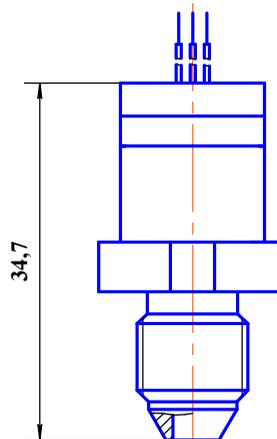
### 7.2 Version with wires

MDX 2,5(4...10)-...-L



The rest -  
ref. drawing 1  
Drawing 3

MDX 16(25...60)-...-L



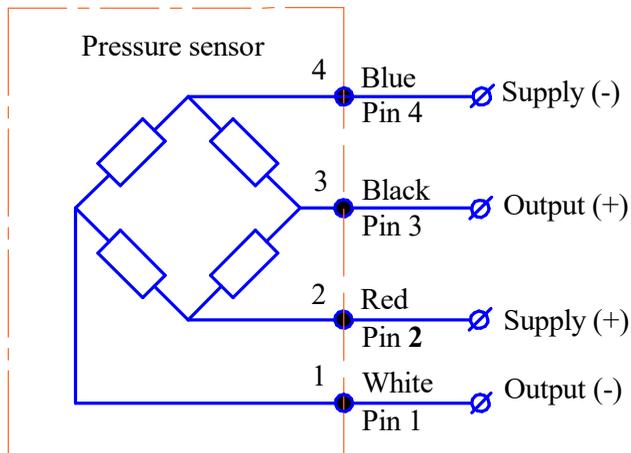
The rest -  
ref. drawings 1, 3  
Drawing 4

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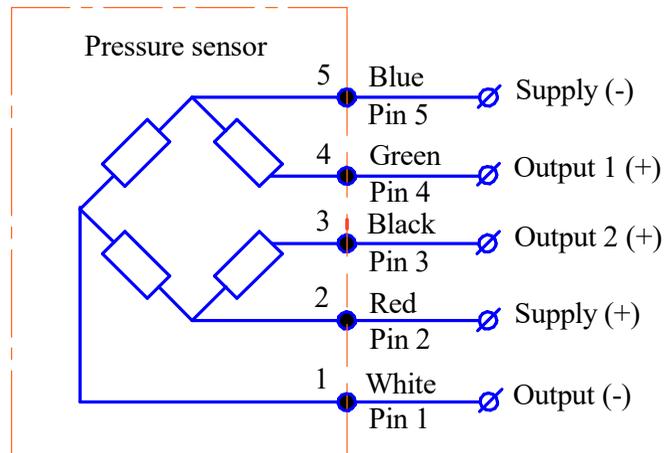
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## 8 Circuit diagram

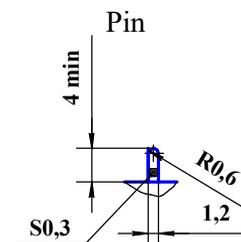
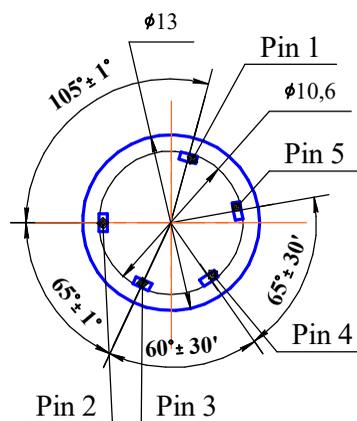
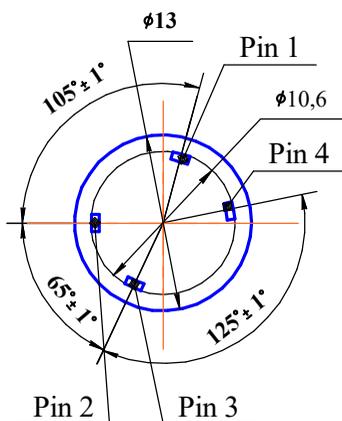
"Closed bridge" diagram



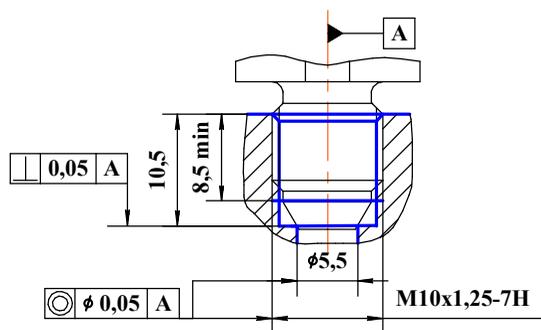
"Open bridge" diagram



Location of pins on a collector



## 9 Mounting diagram



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## 10 Type designation

	<b>MDX</b>	<b>XXX</b>	<b>- XX</b>	<b>- X</b>	<b>- X</b>
Series					
Upper gauge pressure limit					
2,5; 4; 6; 10; 16; 25; 40; 60 MPa					
Operating ambient temperature range					
Version 1 - from - 45 to + 125 °C; Version 2 - from - 45 to + 155 °C; Version 3 - from - 45 to + 200 °C					
Circuit					
0 - “closed bridge” circuit; 1 - “open bridge” circuit					
Power supply type					
V - stabilized DC voltage (1-10 V); C - stabilized DC (0,2-2 mA)					
Electrical connection					
L - flexible wire 80 mm length; P - pin 4,5 mm height					

### Order example of pressure sensor

Pressure sensor of MDX series, intended for pressure conversion from 0 to 4 MPa, for operation within temperature range from - 45 to + 125 °C, with “open bridge” circuit, DC voltage power supply and flexible wire 80 mm length:

Pressure sensor MDX 4-11-V-L.

Note: if wished, typical size and wire length (standard 80 mm) can be changed in this case - in the order should be denoted thread designation and the required length should be added to the wire code L, for example:

Pressure sensor MDX 4-11-V-M10x1-8g-L120.

## 11 Marking

Marking on the sensor body must contain following information: designation of the sensor (no code of connection with external electric circuits) and order number.

Note: the marking on the customer's request is available.

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